

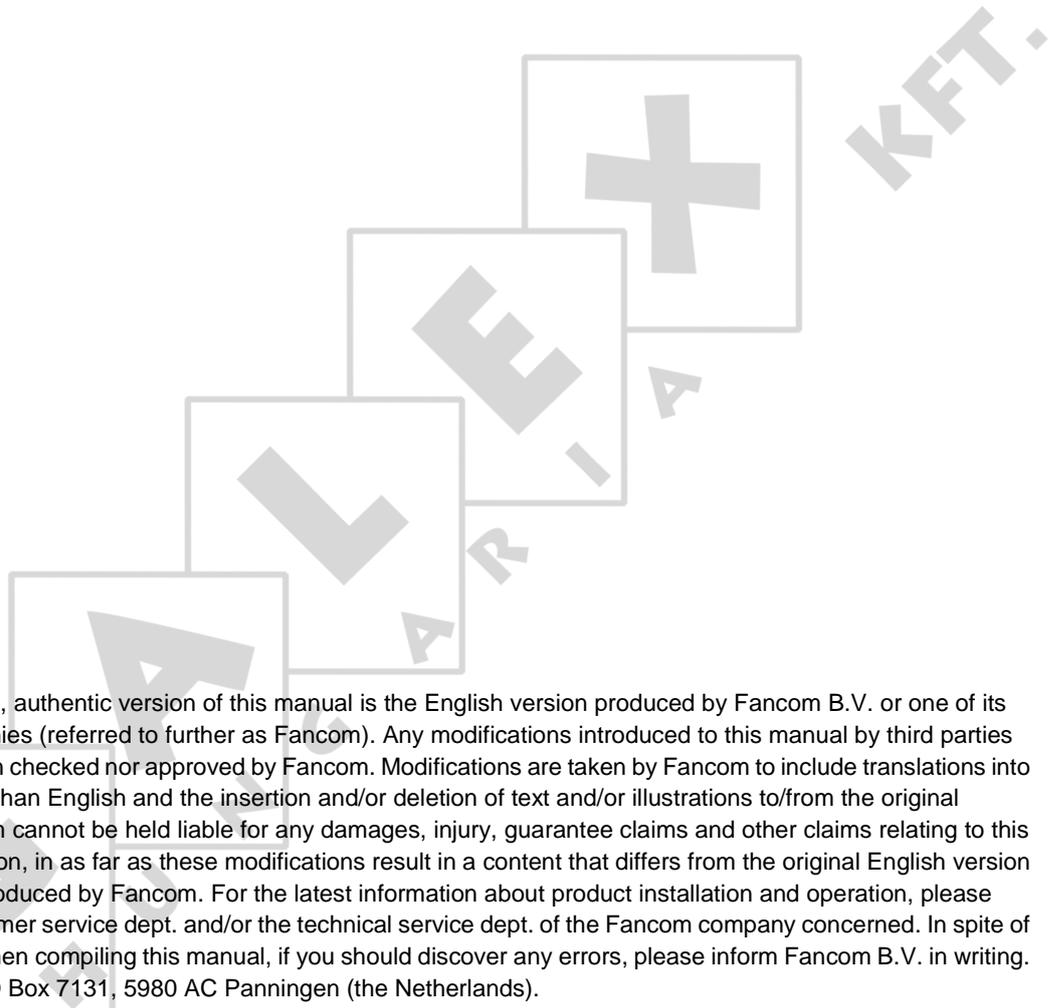
LUMINA 47

LUMINA 47 TOUCH



MANUAL

VERSION C1



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1. General introduction

This manual has been compiled with the utmost care. If, however, you should discover an error, please inform Fancom B.V..

1.1 How to use this manual

The following symbols are used in this manual:



Tips and suggestions.



Note providing recommendations and additional information.



Warning indicating damage to the product if you do not follow procedures carefully.



Warning indicating danger to humans or animals.



Electrical shock hazard. Danger to humans and animals.



Example of a practical application of the described functionality.



Calculation example.



Describes the key combinations for arriving at a particular screen.

Decimals

The control computer and this manual use a decimal point in values. For example: a weight is shown as 1.5 kg (not as 1,5 kg).

1.2 Fancom helpdesk

For any questions and support, please contact the local Fancom Sales & Service Center.

1.3 F-Central FarmManager™

Virtually all Fancom equipment can be controlled and managed from a central location. This requires the F-Central FarmManager software package and a communication module. The screens in the control computers are also used in F-Central FarmManager. This means you can start working immediately.

1.4 Safety instructions and warnings

Read the safety instructions, regulations and conditions carefully before installing and/or using the system. Installing the device and remedying any malfunctions must only be carried out by an authorized installer, according to the prevailing regulations. The guarantee will not apply if this product is built into a switch box in any way other than that indicated by Fancom.



The installation, of which this product is a part, must be equipped with a reliable, independent alarm system, for example, a minimum/maximum thermostat. We advise you to test the alarm system every day for proper functioning.

	If the product is part of a climate control system, the oxygen levels in the areas being controlled must always be maintained under all circumstances - even in emergency situations. We advise you to use an emergency system (emergency power supply unit, emergency opening systems, option for manual operation) to guarantee the oxygen levels. This system must be regularly tested for proper functioning.
	The control computer is a piece of electronic apparatus. There is always a risk of a malfunction occurring. Fancom has made every effort to ensure that an alarm is given in the event of an emergency. Unfortunately, a 100% guaranteed cannot be provided as not all circumstances are under Fancom's control. Fancom cannot be held liable for any damage caused by incorrect settings and/or non or partial functioning of the entire installation. Ask your installer if the alarm outputs of each control computer have been connected to a separate alarm circuit.
	Inspect the control computer regularly for any damage. Report any damage to your installer immediately. A damaged control computer is dangerous! Do not use running water (high pressure cleaners) to clean your control computer. The control computer is water resistant, but not waterproof! Do not switch off the computer when houses are unoccupied; otherwise there is the risk of condensation forming in the computer.
	Disconnect power before installation or before carrying out any maintenance to the control computer.
	Take precautions against electrostatic discharge (ESD) when working on the control computer. Ensure the workplace is clean and dry.
	Use the wiring/cables indicated on the connection diagrams and follow all instructions (see installation manual). Only apply power after the wiring has been connected correctly. Incorrect connections can cause permanent damage. Before a new fuse is placed, the cause of the defect should be remedied by an authorized installer. Only replace a defective fuse by a fuse of the same type (see connection diagram).

When mounting the computer, the following should be observed:

	Never mount the computer near water pipes, drainage pipes etc.
	Never mount the computer in a place where the weather has direct influence (not in the sun, or in places where the temperature can rise sharply, etc.).
	Never mount the computer in a humid and/or dusty room and certainly not in the room where the animals are present.
	No condensation may take place in or on the computer.
	Use the holes behind the cover screws on the corners of the box to securely fasten the computer.
	Mount the computer on a flat surface with the display at eye level (or slightly higher). Ensure that the gland nuts are at the bottom of the computer.
	Use gland nuts to connect the computer. Use the sealing plates supplied to seal the gland nuts which are not used. Seal all gland nuts after connection to prevent the entry of dust, aggressive gases and/or humidity.
	To protect against lightning, place an over voltage protection device in the power supply of the computer.

2. Working

The Lumina 47 weighs individual animals, irrespective of the number of animals on the scales at any one time. The amount of manure on the scales also has no influence on the measurements. The figure below shows an example of a poultry weighing installation:

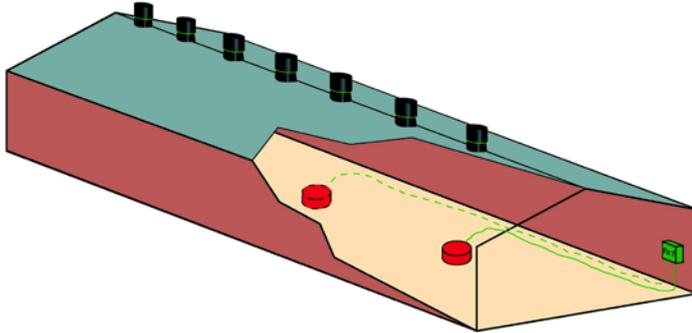


Figure 1: Principle of the Lumina 47 (one house with two weighing scales)

The Fancom weighing system consists of a computer and a maximum of two weighing scales. The scales are connected to the computer, which can be connected to a PC. The easy to read touch screen clearly shows all relevant information, not only in figures, but also as a descriptive text. The computer stores data concerning individual animal weighing per day, historical overviews relating to animal weight, growth, uniformity or covariance (CV) and the number of measurements up to 365 days back.

3. User

This section describes a number of user tasks. These are the basic tasks that can be performed using the Lumina 47.

3.1 Daily management

This section contains information about general management. The house management can be assessed quickly using the screen *Overview*. Use the menu options to request data about the controls and make any changes to important control values.

3.1.1 Overview screen

The control computer displays the *Overview* screen by default. This screen is a complete overview of the current process status and of any equipment managed by the control computer. The screen layout is related to the controls built into the control computer.

The image below is an example of the *Overview*. This image may differ from your screen because the control computer only displays the installed components.



User

F47 Overview		12:22 16 Dec 2013
 1.864 0.072 1306 32.3%	1.657	
 Schaal-1 1.801 1306	33 (4.5)	
12460		



Readout of the average weight, number of measurements, growth and uniformity percentage



Readout of the current weight (grams) and number of measurements of the connected scale(s).

As soon as the weighing system accepts an animal weighing, a chicken head symbol will briefly appear in the display. The corresponding weight will remain visible in the display for a few seconds.



Readout of the current growth standard.



Readout of the history weight data.



Readout of the current day number and measuring time.



Readout of the number of set up animals.

3.1.2 Weight data

Current data



Overview →

F47 Overview			
			14:21
			7 Mar 2014
Day	0		
	House	Scale-1	Scale-2
Weight	0.000	0.000	0.000
Growth	0.000	0.000	0.000
Nbr.	0	0	0
Unif%	100.0	100.0	100.0
Std.	0.000	0.000	0.000

Calibration

Day

Readout of the current day number.

Weight

Readout of the current animal weight. The Lumina 47 re-calculates this value each hour using a special formula.

Growth

Readout of the daily weight increase per animal. The Lumina 47 re-calculates this value each hour. For a direct check of animal weight and accepted weight, see Overview (on page 4).

Nbr.

Read out of the number of measurements on that day.

Unif%

Readout of the uniformity percentage or covariance (CV) depending on the installer settings:

- The current uniformity percentage is the percentage of all measurements that fall within 10% (or 15%) of the average weight.
- The covariance (CV) is a calculated statistical value.

Std.

Readout of the theoretical weight from the growth standard, as expected on that particular day.

To calibrate the weigher press . For more information about calibration see (on page 21).

3.2.1 Animal management data

The overview screen shows the number of animals present in the house. More data is displayed in the screen below.



Overview →

Animal data		
20029		
		Date
Setup	20029	23-12-2009
Mortality	0	---
Delivered	0	---
<hr/>		
Present	20029	
Mortality %	0.0 %	
Set up Mortality Deliver		

The *Animal data* screen displays the total numbers set up, mortality and delivered. The date of the last change is shown behind each piece of information. The control computer calculates the data shown as follows:



Number of animals present = *Set up* – *Delivered* – *Mortality*

Mortality percentage = (Total *mortality* rate / Number of animals *set up*) × 100

When animals have been delivered, the control computer shows the data of the delivered animals. This (old) data is saved until new animals are set up.

3.2.2 Set up flock

Set up the animals as soon as they enter the house. If control is based on the curve, the control computer will use the settings from the curve. If not enter these settings manually.



If there are no animals present, the control computer will set this number to 0. The control and registration data will not be saved. Note this data if you still need it.



Overview → → Set up

Curve day

Setting of the curve day number:

- Day number 0: do not control with the curve
All control data must be entered manually. The day number stays 0 during the lifecycle of the animals.
- Day number 1 or higher: control with the curve
The control computer increases this number by 1 every day at midnight.

At set up you usually start with day 1. If a higher day number is chosen, control will start further along in the curve.

Nbr of animals

Setting of the number of animals that have been set up.

Date

Setting of the date. The control computer only uses the *Date* for data registration. The control computer starts control immediately after the animals have been set up, even if a past or future date has been entered.

3.2.3 Animal mortality

The term mortality refers to sick or dead animals that have been removed from the house.

As mortality decreases the number of animals, the controls must also be adjusted. This can be done as follows:

- If control is manual (day number 0) enter the new settings manually.
- If control is based on the curve (day number 1 or higher), the control computer will automatically adjust the settings.



Overview → → Mortality

The screenshot shows a window titled "Animal data" with a house icon and the number "20029". Below this, there is a section titled "--- MORTALITY ---". It contains two fields: "Nbr of animals" with a value of "(0) 12" and "Date" with a value of "15-01-2010". At the bottom of the window, there are two buttons: "Ready" and "Cancel".

Nbr of animals

Setting of the number of removed animals. The number of present animals will appear between brackets.

Date

Readout of the current date.

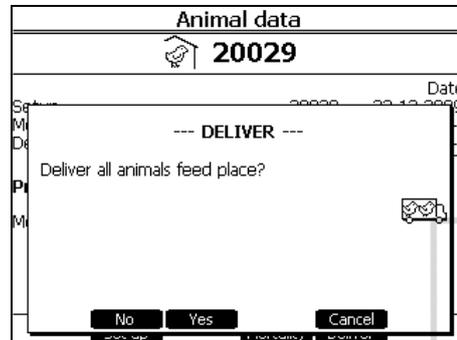
3.2.4 Delivering animals

When animals are delivered they leave the house. These animals are booked out of the control computer. Animals can also be delivered at intervals.

When all the animals are delivered the control computer sets the day number to 0, and switches to control based on the empty settings. All offsets are set to 0.



Overview → → Deliver



Enter delivery data as follows:

1. Select the menu *Animal data*.
2. Press the key at *Deliver*.
3. Select one of the two options:
 - Deliver all animals*. To deliver all the animals in a house at the same time:
 1. Press the key at *YES*.
 2. Press the key at *Ready* to confirm the delivery.
 - Deliver a group of animals*. To deliver a group of animals in a house:
 1. Press the key at *NO*.
 2. Enter the number of animals to be delivered and then press the Enter key.
 3. Press the key at *Ready* to confirm the delivery.

3.3 Settings

3.3.1 Growth standard



Overview → → tab page **Curve**

Curve			
14:08 7 Mar 2014			
	Week	Day	Std
1	0.0	1	0.042
2	0.0	7	0.154
3	0.0	14	0.393
4	0.0	21	0.765
5	0.0	28	1.259
6	0.0	35	1.816
7	0.0	42	2.386
8	0.0	49	2.873
9	0.0	56	3.308
10	0.0	0	0.000

Curve Graph

Day / Week

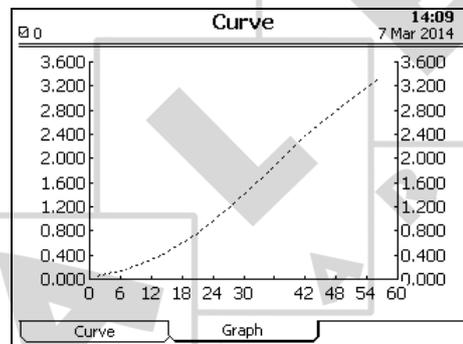
Setting of a day/week number per bending point (max. 24 bending points).

Std

Setting of the corresponding theoretical weight for each bending point.



Overview → → tab page **Graph**



Graphical readout curve settings.

3.3.2 Time and date

For correct computer functioning, the system time and date must be current. Before making settings, check the system time and date.



Overview →

Date/Time		14:07
		7 Mar 2014
Date	7 Mar 2014	
Time	14:07	
Day	0	
Measuring time	On	Off
1	0:00	0:00
2	0:00	0:00

Date

Setting of the current date.

Time

Setting of the current time.

Day

Setting of the current day number.

Measuring time

Setting of the measurement times between which the computer must register measurements.



For continuous measurement both times should be set to 0:00

4. Installer

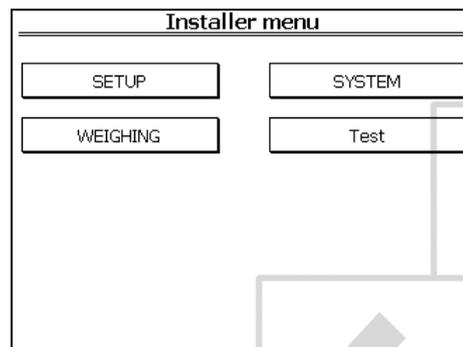
This section describes the installer displays of the installation menu.

4.1 Installing the control computer

4.1.1 Installation menu

The installer can configure the control computer using the installation menu. This menu also contains screens for standard system settings and diagnoses.

To call up the installation menu: log in to the role *Installer*. The following installation menu will appear:

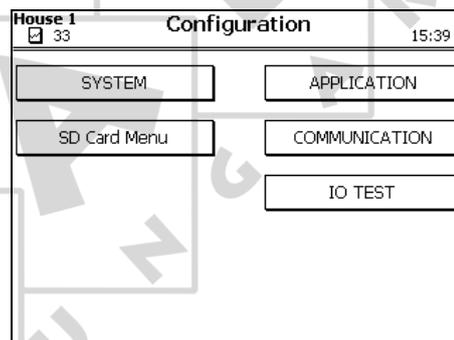


4.2 System

Access the system menu by pressing the UP and DOWN navigation keys simultaneously for a few seconds.



SYSTEM



4.2.1 System



SYSTEM → **SYSTEM** → tab page **Common**

House 1		11:33
System menu		
Clock type	24 HR	
Time	11:33	
Date	31 Aug 2011	
Computer name	House 1	
Computer number	1	
Language	ENGLISH (GB)	
S2S MasterSlave	SLAVE	
Common Units Access		

Clock type

Setting of the 12 or 24 hour time indication.

Time / Date

Setting of the current time and date

Computer name

Setting of the name of the control computer.

Computer number

Setting of the sequence number of the control computer in the network.

Language

Setting of the program language.

S2S MasterSlave

Master/Slave setting. If the control computer is included in a network, only one control computer in the network must be set as **MASTER**. Set all the other control computers as **SLAVE**.



SYSTEM → **SYSTEM** → tab page **Units**

House 1		11:43
System menu		
Unit of measurement	METRIC	
Quantity	Unit	
Temperature	°C	
Absolute humidity	g/m3	
Mixing ratio	g/kg	
Air pressure	Pa	
Length	cm	
Weight	Kg	
Air speed	m/s	
Capacity	m3	
Contents	l	
Common Units Access		

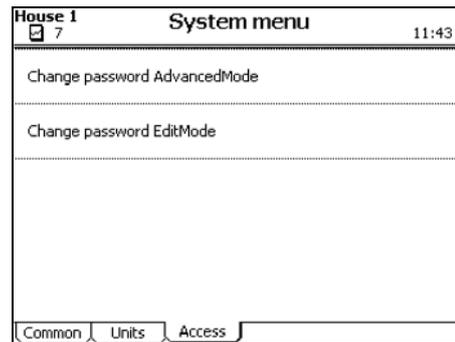
Unit of measurement

Setting to simultaneously set all units to **METRIC** or **NON-METRIC**.

Use the + and – key on the alpha-numeric keyboard to change individual values.



SYSTEM → **SYSTEM** → tab page **Access**



*Change password
AdvancedMode*

Setting of a password to protect advanced user settings (option *More*) from use by non-authorized users.

- The password must contain four numbers.
- Enter code *1111* to deactivate the password protection.
- When the correct password has been entered, all user screens can be accessed.
- The system will request the password again, if the controller is not used for a few minutes.

*Change password
EditMode.*

Setting of a password so that only authorized users can change the user settings.

- The password must contain four numbers.
- Enter code *1111* to deactivate the password protection.
- If you have entered a password different to *1111*, the control computer will request the password when you try to change a setting. After you have entered the correct password, the setting can be changed.
- The system will request the password again, if the controller is not used for a few minutes.

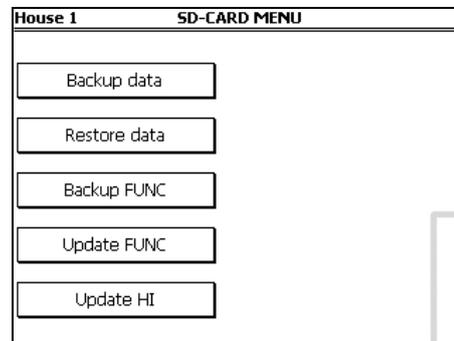
4.2.2 SD Card Menu

The set data and the operating program in the control computer can be transferred to an SD-card. This data can be copied back onto the control computer from the SD-card. This must only be performed by an authorised installer, except when backups are made.

Place the SD-card in the SD holder on the FUNC (CPU).



SYSTEM → SD Card Menu



Backup data

Backup data writes all the data set in the control computer to the SD-card (type .FBU). A service engineer may require this data so the settings can be checked on a different control computer.

Restore data

Restore data re-loads saved data from the SD-card back onto the control computer (type .FBU).



Data saved on one control computer can only be loaded into another control computer if both computers are of the same type. In addition, the set control computer numbers must be identical. If both these conditions are not met, loading will fail.

Backup FUNC

Backup FUNC writes a copy of the operating system (type .FIN) from the control computer to the SD-card.

Update FUNC

Update FUNC loads an operating system (type .FIN) from the SD-card onto the control computer. Select the required file using the + en – keys on the alpha-numeric keyboard. Confirm using the ENTER key.

Update HI

Update HI (HI = Human Interface) loads an operating system (type .HIN) for the keyboard and the screen from the SD-card onto the control computer. Select the required file using the + en – keys on the alpha-numeric keyboard. Confirm using the ENTER key.

4.2.3 Application

The application menu contains the data of the control computer.



SYSTEM → APPLICATION

House 1		APPLICATION	
Application name		Fxx	
Fnet name		Fxx	
Application version		Zx .x	
Build	10818-	0000	
Enter action code		0	

4.2.4 Communication

I²C is a communication bus used to connect printed circuit boards in the control computer (e.g. AI.4).



SYSTEM → COMMUNICATION → tab page I2C

House 1		COMMUNICATION	
Number of		Errors	
Messages	408769	Write	0
Errors	0	CRC	0
Alarms	0	Timeout	0
		Device	0
Last 100	Total		
Attempt 1x	0 % 0	Module busy	0
Attempt 2x	0 % 0	Module CRC	0
Attempt 3x	0 % 0	Module timeout	0
Attempt 4x	0 % 0	Module overflow	0
		Unknown	0
Last error	0	Reset counters	NO
with module	0000		
I2C IO-Net FNet Slaves			

Reset counters

Setting used to reset all data to zero simultaneously.

The IO-Net is a connection for intelligent network modules. For example, Intelligent Relay Modules (IRM), Intelligent Digital Modules (IDM) or Intelligent Sensor Modules (ISM).



SYSTEM → COMMUNICATION → tab page IO-Net

House 1 COMMUNICATION			
Number of		Errors	
Messages	1037510	Write	0
Errors	29417	CRC	0
Alarms	69	Timeout	29417
		Device	0
Last 100		Total	
Attempt 1x	0 %	51	Module busy
Attempt 2x	0 %	1	Module CRC
Attempt 3x	0 %	0	Module timeout
Attempt 4x	0 %	0	Module overflow
			Unknown
			0
Last error with module	-600	Reset counters	NO
	23	Simulation Mode	NO

Reset counters

Setting used to reset all data to zero simultaneously.

Simulation Mode

Setting if the settings of the customer must be run in Simulation Mode.



If no IO-net modules are connected, the control computer doesn't give alarms during the Simulation Mode.

FNet is the Fancom Network. Several control computers can be linked via this network. FNet is also used to operate the connected control computers from a PC.



SYSTEM → COMMUNICATION → tab page FNet

House 1 COMMUNICATION	
Computer number	1
Number of	
Messages	29623
Errors	371
Defers	0
Collisions	0
Last error	-111
S2S	
Receive counter	0
Transmit counter	0
S2S Status	127
Reset counters	NO

Reset counters

Setting used to reset all data to zero simultaneously.

If there is no S2S communication, the Receive and Transmit counters should be set to 0.

Tab page *Slaves* shows the connected I2C modules and IO-Net modules and additional diagnostic data. It is intended to be used as a service tool to find communication errors.



SYSTEM → **COMMUNICATION** → tab page *Slaves*

House 1 COMMUNICATION							
Type	Version	Bus	Addr.	#Mess.	#Err.	Last Err.	Err.
1	PROM	- 0.0	I2C	80	8	0	0
2	PROM	- 0.0	I2C	81	0	0	0
3	IOB12	B1.1	I2C	0	409265	0	0
4	----	V0.0	ION	1	12814	12720	-600
5	----	V0.0	ION	3	12513	12513	-600
6		0.0	0	0	0	0	0
7		0.0	0	0	0	0	0
8		0.0	0	0	0	0	0
9		0.0	0	0	0	0	0
10		0.0	0	0	0	0	0

Reset counters NO

I2C IO-Net FNet Slaves

Reset counters

Setting used to reset all data to zero simultaneously.

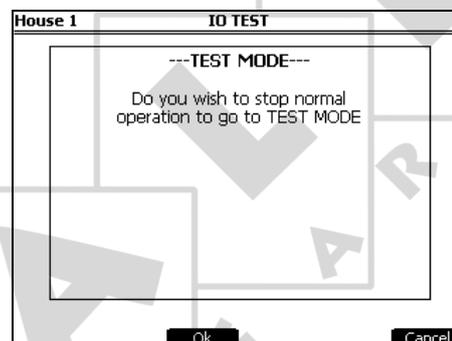
4.2.5 IO Test

Use the Input (I) and Output (O) test menu to set the control computer to test the communication channels.

In the IO-test menu inputs can be readout and outputs controlled at system level.



SYSTEM → **IO TEST**



The functions in the IO-test menu stop all the control actions of the control computer. Only use this to quickly test IO functions.

This function may only be used by qualified personnel, as parts of the installation may be damaged with direct control.

4.3 Setup



Setup

Setup	
House	
House number	0
Nbr. of scales	1
Uniformity	
Uniform. calc	10%
Display	UNIFORMITY

House number

Setting of a unique house number. This is important if the computer has been included in a network (Fancom FNet).

Nbr. of scales

Setting of the number of scales connected to this computer (1 or 2).

Uniform. calc

Setting of how the computer must calculate the uniformity percentage: based on 10% or 15%. The uniformity percentage is the percentage of all measurements that fall within 10% or 15% of the average weight.

Display

Setting whether the uniformity percentage or the covariance is to be displayed.

4.4 Weighing (for service purposes only)

These settings/readouts are for service purposes only.

4.4.1 Tab page Weighing



Weighing → tab page Weighing

Weighing			
Scale			
	Address	Description	Weight
1	0. 1	Scale-1	0.000
2	0. 2	Scale-2	0.000
[Weighing] [Calibration]			

Address

Scale-1 and Scale-2 are connected to address 0.1 respectively 0.2 of the computer. Address 1.1 and higher means that the scales are connected via an I/O module.

Description

Setting of a suitable name to the scales(s). The keyboard will automatically accept this alpha function. See also Alphanumerical keyboard.

Weight

Readout of the current weight (grams) and number of measurements of the connected scale(s).

4.4.2 Tab page Calibration

After installation, the weigher must be calibrated and adjusted. Use the functions on this tab page. These settings apply to all weigher types.



Weighing → tab page **Calibration**

Weighing		
	Scale-1	Scale-2
Weight	0.000	0.000
Zero	0	0
Span	6609	6609
Filter [second]	1.2	1.2
Weight stable%	8	8
Weight stable	0.025	0.025
Counts	0	0
Maximum tare	1.000	1.000
Current tare	0.000	0.000

Navigation bar: Weighing | Calibration | Zero(1) | Span(1) | Zero(2) | Span(2)

Calibrating weigher

To calibrate the weigher, a calibration weight is required. Use a calibration weight that is nearly as heavy as the maximum empty weight of the weigher/blender.

Calibrate the weigher as follows

1. Empty the weigher completely so the feed computer can determine the zero point.
2. Select **Zero**.
3. Press **Ready** to enter the zero point of the weigher.

Tab page **Weighing** will appear again. **Zero** shows the number of counts of the zero point. Place a sufficiently heavy calibration weight in the weigher.

4. Select **Span**.
5. Enter the **Calibration weight** in the screen that appears. Press **Ready** to calibrate the weigher with this weight.

Tab page **Weighing** will appear again. In **Span** the calibration weight will appear with the corresponding number of counts.

Setting weigher accuracy

When the weigher has been calibrated, determine weigher accuracy and carry out any further weigher calibration. The control computer uses the settings below to determine when a measurement is reliable.

Filter (second)

Setting of the period within which the measured weight must be stable within the limits of the entered differences (**Weight stable**).

Weight stable

Setting of the value of **Weight stable** (in KG).

Within the **Filter** time the difference between the highest and lowest weight must not exceed **Weight stable**. If the alarm message 'weigher not stable' appears, this value can be increased.

Counts

Readout of the actual number of counts currently being read on the input.

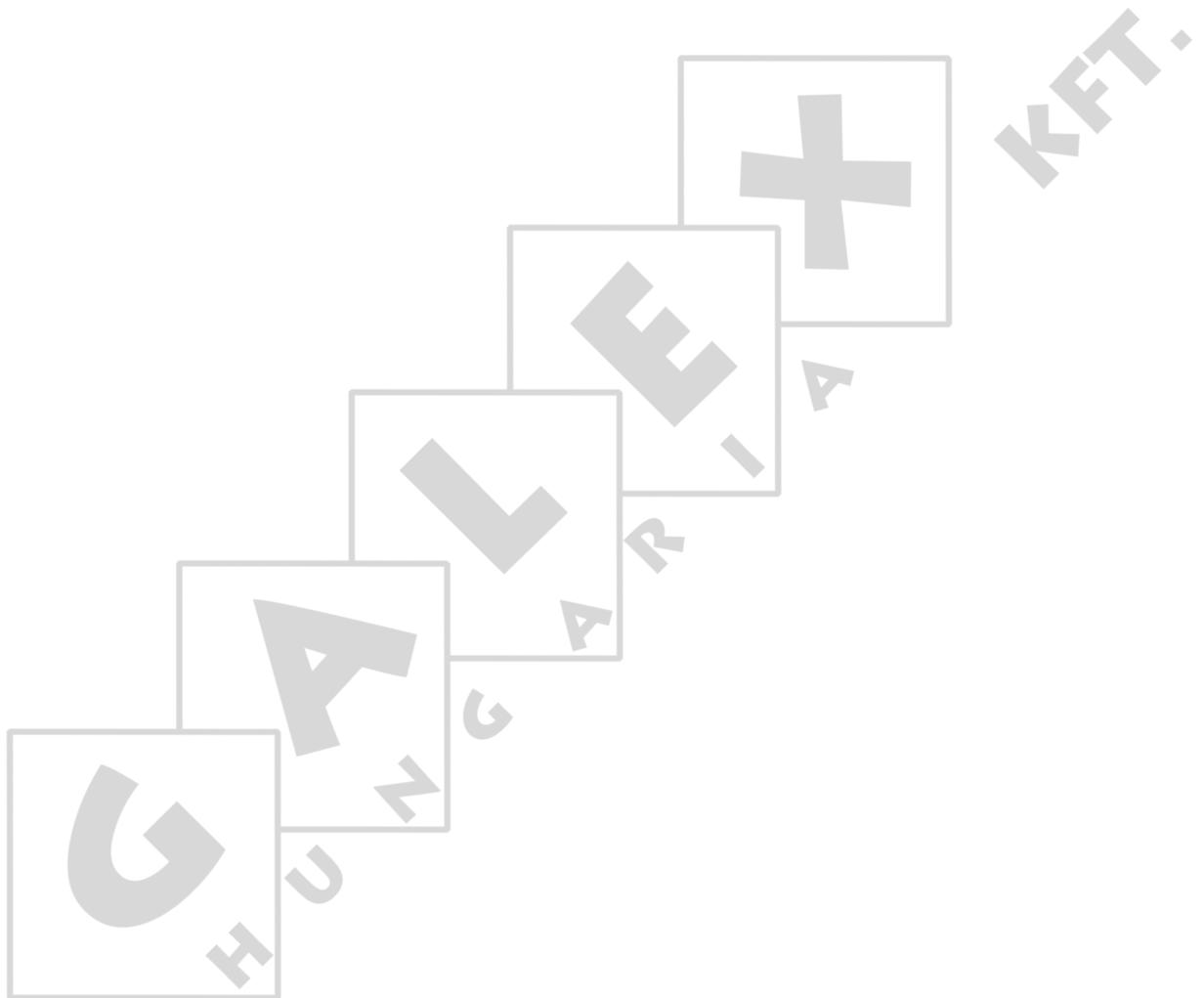
Maximum tare

Setting of the maximum weight that is deducted from the gross weight to obtain net weight. If the actual tare is below the *Maximum tare*, the tare of the weigher is ascertained. Dosing in can then continue normally afterwards. If the *Maximum tare* is exceeded, no more dosing in can take place. The control computer stops, followed by a loud alarm.

The control computer automatically determines the *Maximum tare* when the weigher capacity is set (5% of the weigher capacity). The *Maximum tare* can then be adjusted manually.

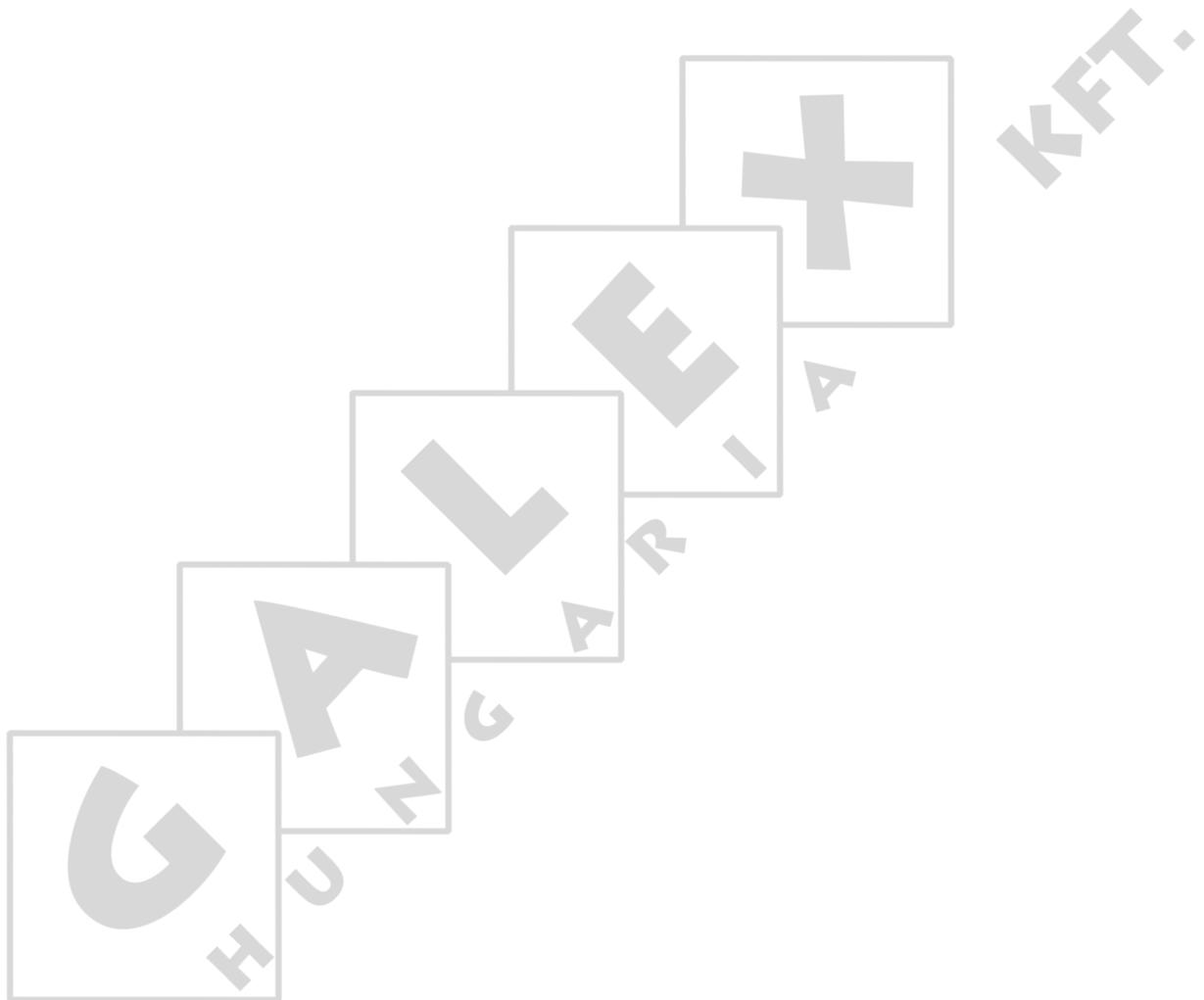
Current tare

Readout of the current weight that is deducted from the gross weight to obtain net weight. The actual tare of the weigher.



5. System alarms

Alarm message	Cause	Action
FNet alarm	No communication with PC	Check wiring and connections
I/O-net alarm	No communication with I/O-modules	Check wiring and connections
I2C alarm	No communication between internal circuit boards	Check wiring and connections
1, 2 ... 35	Specific system ERROR	Always warn the installer if a system alarm occurs.



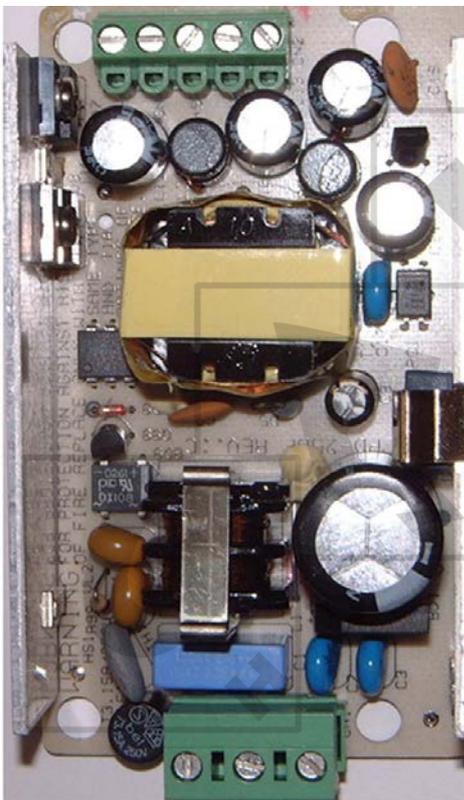
6. Technical specifications

FDP25	
Mains voltage	90Vac – 264Vac
Main frequency	50/60Hz
Maximum power consumption	25VA
IOB.0	
Power available for sensors and peripheral equipment	
24Vdc (short circuit resistant)	max. 500mA
1 Digital output (Relay)	
Relay 1 (alarm relay): voltage free	max. 2A 60Vdc/30Vac
Communication	
I/O-Net for extra inputs and outputs using I/O-modules.	
FNet, Fancom network for intercommunication of control computers and PC connection.	
LCC	
Excitation voltage	5 Vdc
2 × Max. input signal	78 mVdc
Max. load	8x350 Ω
Cable length	Max. 50 m
Housing	
Plastic housing with screw-on lid	IP54
Dimensions (l×w×h)	300×240×140mm
Weight (unpacked)	2.6kg
Ambient climate	
Operating temperature range	0° C to +40° C
Storage temperature range	-10° C to 50° C
Relative humidity	< 95%, uncondensed

6.1 The inside of the control computer

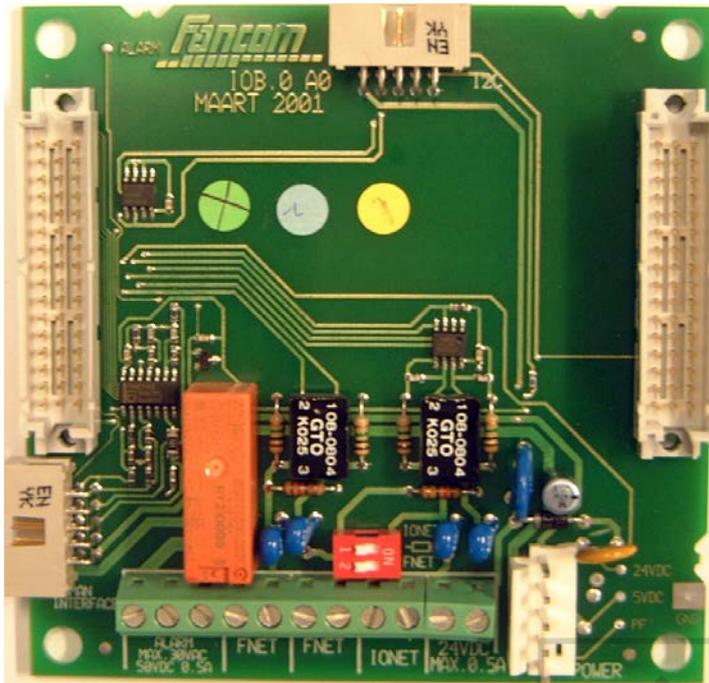


6.2 FDP25



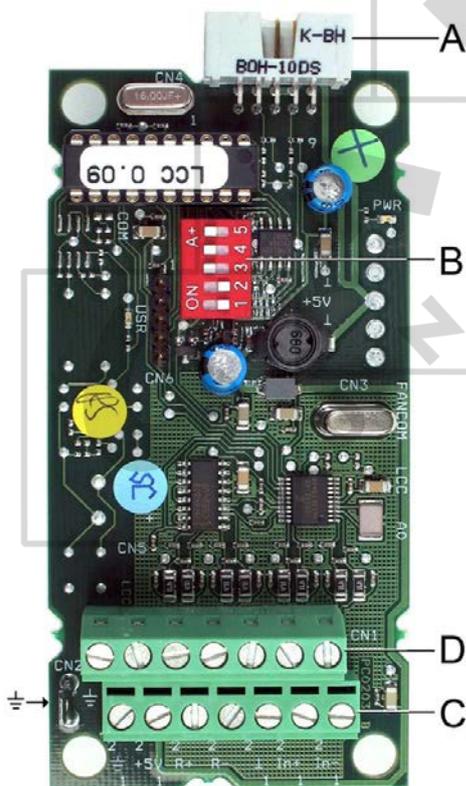
L N \oplus

6.3 IOB.0



Relay 1 Digital output (Alarm relay)

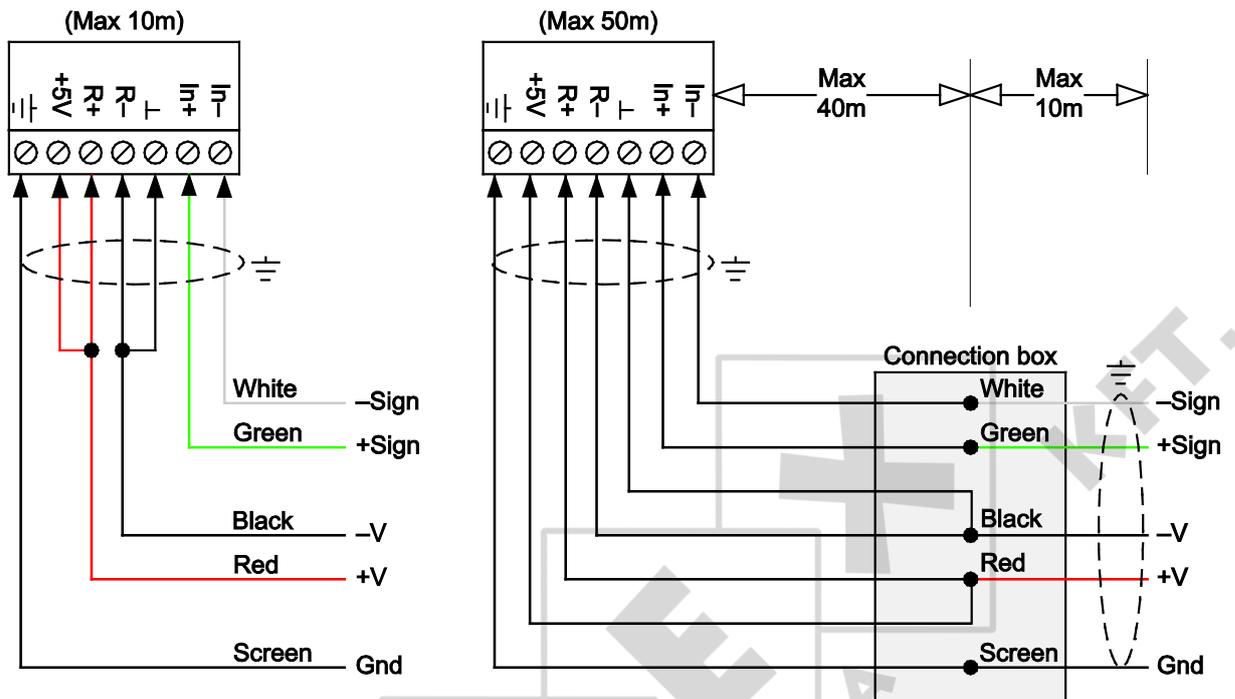
6.4 LCC



- A I2C connection to IOB
- B Dipswitch
I2C address select fixed on address 3 (dipswitch 1-2 on OFF)
- C Weigh input 1
- D Weigh input 2 (not used)

6.4.1 Extending load cell cable

The standard cable from the load cells to the Lumina 47 is 10 metres. This cable can be lengthened by maximum 40 metres. When lengthening the cable, follow the diagram below. The standard 4-core cable is lengthened using a 6-core cable as shown in the diagram.



6.5 Connection FNet and I/O-net

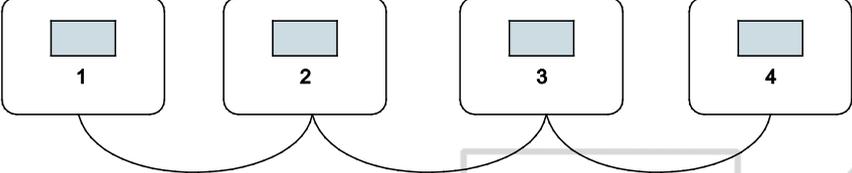
Use of the terminal resistor depends on the location of the control computer in the FNet or I/O network. Looped control computers do not require a terminal resistor.

Control computers or end stations at the beginning or end of the network require a terminal resistor. Depending on the device type a 120 Ohm resistance, a jumper or a dipswitch is used to terminate the control computer.

Example: Setting the terminal resistor FNet

Four control computers connected using FNet.

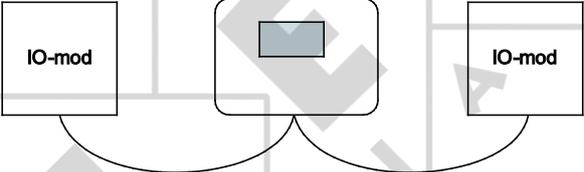
2 = ON 2 = OFF 2 = OFF 2 = ON



Control computers 1 and 4 are at the end of the network. These control computers must be terminated.
Control computers 2 and 3 are looped. These looped control computers do not require a terminal resistor.

Example: Setting the I/O-net terminal resistor (1)

One control computer connected to two I/O network modules using one I/O-net.

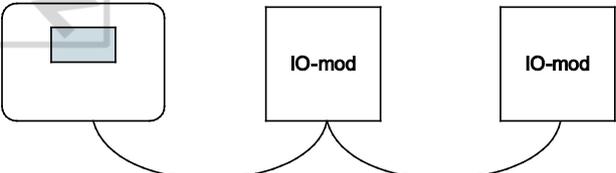


The control computer is located between the two I/O network modules. This does not require a terminal resistor.
Both I/O network modules are at the end of the network. These must be terminated.

Example: Setting the I/O-net terminal resistor (2)

One control computer connected to one network module using one I/O-net. This I/O network module is linked to a second I/O network module.

1 = ON



The control computer and the second I/O network module require a terminal resistor.
The first I/O network module is looped. This does not require a terminal resistor.

 The Fancom Greenlink cable (UTP 1x2x0.8mm, unshielded twisted pair) used to wire the FNET and I/O net. Maximum cable length = 1200 meters.

 Connect each Fancom device according to the applicable legislation/regulations of the local energy provider.

7. Appendix: EG declaration of conformity

Manufacturer: Fancom B.V.
Address: Industrieterrein 34
City: Panningen (the Netherlands)

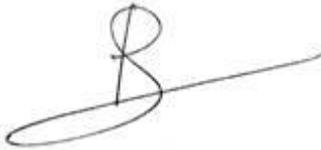
Hereby declares that the: **Lumina 47**

Complies with the provisions of the:

1. Low voltage directive 2006/95/EC
according to NEN-EN-IEC 61010-1: 2010
2. EMC directive 2004/108/EC
Emission according to NEN-EN-IEC 61326-1: 2013
Immunity according to NEN-EN-IEC 61326-1: 2013

Place: Panningen

Date: 01-04-2014



Paul Smits
Managing Director



KFT.